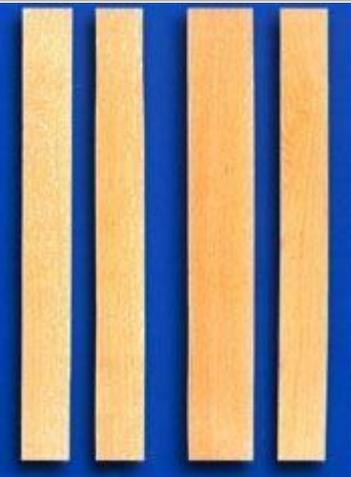


GRADING OAK Square Edge

QFA	 <p>Straight-grained sawings, free from all deteriorations or sawing defect on all four faces.</p> <p>Not acceptable: sapwood, heart spiral and curly grain.</p> <p>Other characteristics (dimension cut timber): colour, grain, quarter sawn or 3/4 sawn according to terms of contract</p>
QF1a (3/4 sides clear)	 <p>Straight-grained sawings, free from all deteriorations or sawing defect except for 20% of parts, which can have one inter-grown sound knot of 10 mm maximum diameter, or its equivalent, per linear meter on one face or one edge. If a piece is smaller than 1 m the entire piece will be accepted.</p> <p>Slope of grain: almost straight.</p> <p>Not acceptable: sapwood, heart, spiral and curly grain, cross grain.</p> <p>Other characteristics (dimension cut timber): colour, grain, quarter sawn or 3/4 sawn according to terms of contract.</p>
QF1b	 <p>Tolerance on each face of two intergrown sound knots of 12 mm maximum diameter, or its equivalent, per linear meter.</p> <p>Slope of grain: almost straight.</p> <p>Not acceptable: sapwood, heart, spiral and curly grain, deterioration, cross grain, bark pocket, bore holes, warping. Surface checks tolerated.</p> <p>Other characteristics (dimension cut timber): colour, grain, etc. according to terms of contract.</p>

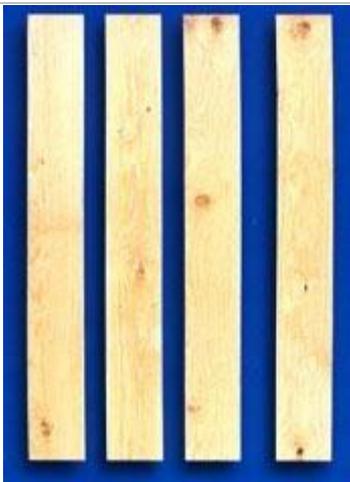
QF2



Presence on each face of small knots without limitation, and of a maximum of three sound knots per linear meter, maximum diameter not to exceed one third of the width of the timber or 25 mm or equivalent.
 Slope of grain permitted.

Not acceptable: sapwood, heart, deterioration.

QF3



Presence on each face of small knots without limitation, and of a maximum of three sound knots per linear meter, maximum diameter not to exceed one half of the width of the timber or 40 mm or equivalent.

Not acceptable: sapwood, heart, deterioration.

QUALITY GRADES WITH SAPWOOD ON ONE FACE

The sawn timber has the same quality characteristics as the grades without sapwood. The sapwood must not exceed two thirds of the edges.

The presence of sapwood in a grade is indicated by the letter X.
 The grades are as follows : Q-F AX, Q-F 1aX, Q-F 1bX, Q-F2X, Q-F 3X.

Not acceptable: wane

QUALITY GRADES WITH SAPWOOD ON TWO FACES

Sapwood can occur on all faces except in grade Q-FA.

This is indicated by the two letters XX at the end of the classification.